

DIAGRAM OF WIDTH + DIAMETER + THICKNESS + YIELD POINT

GENİŞLİK + ÇAP + KALINLIK + AKMA SINIRI DİYAGRAMI

WORKING LENGHT ÇALIŞMA BOYU	PRE BENDING ÖN BÜKME	BENDING BÜKME	TOP ROLL DIAMETER ÜST TOP ÇAPI
mm	mm	mm	mm
3000	86	100	750

WIDHT GENİŞLİK mm	INSIDE DIAMETER İÇ ÇAP mm	YIELD POINT AKMA SINIRI		YIELD POINT AKMA SINIRI		YIELD POINT AKMA SINIRI	
		240	N/mm ²	260	N/mm ²	260	N/mm ²
		PRE BENDING ÖN BÜKME mm	BENDING BÜKME mm	PRE BENDING ÖN BÜKME mm	BENDING BÜKME mm	PRE BENDING ÖN BÜKME mm	BENDING BÜKME mm
3000	825	56	57	54	55	54	55
3000	1125	62	65	59	62	59	62
3000	2250	77	85	74	82	74	82
3000	3750	86	100	83	96	83	96
3000	7500	92	105	88	101	88	101

WIDHT GENİŞLİK mm	INSIDE DIAMETER İÇ ÇAP mm	YIELD POINT AKMA SINIRI		YIELD POINT AKMA SINIRI		YIELD POINT AKMA SINIRI	
		240	N/mm ²	260	N/mm ²	260	N/mm ²
		PRE BENDING ÖN BÜKME mm	BENDING BÜKME mm	PRE BENDING ÖN BÜKME mm	BENDING BÜKME mm	PRE BENDING ÖN BÜKME mm	BENDING BÜKME mm
1500	825	66	65	64	63	64	63
1500	1125	75	77	72	74	72	74
1500	2250	91	99	88	95	88	95
1500	3750	100	112	96	108	96	108
1500	7500	109	122	105	118	105	118

2700	825	57	58	55	56	55	56
2700	1125	64	66	62	63	62	63
2700	2250	77	86	74	83	74	83
2700	3750	87	100	84	96	84	96
2700	7500	93	107	89	103	89	103

1200	825	68	70	66	67	66	67
1200	1125	80	83	77	80	77	80
1200	2250	98	107	94	102	94	102
1200	3750	109	121	105	117	105	117
1200	7500	117	131	113	126	113	126

2400	825	57	58	55	56	55	56
2400	1125	65	67	62	64	62	64
2400	2250	78	88	75	85	75	85
2400	3750	89	102	85	98	85	98
2400	7500	94	108	90	104	90	104

900	825	78	78	75	75	75	75
900	1125	86	92	83	88	83	88
900	2250	108	117	104	113	104	113
900	3750	121	133	116	128	116	128
900	7500	132	143	127	138	127	138

2100	825	59	61	56	59	56	59
2100	1125	66	69	64	67	64	67
2100	2250	82	90	79	86	79	86
2100	3750	91	102	87	98	87	98
2100	7500	98	111	95	106	95	106

600	825	91	91	87	87	87	87
600	1125	103	107	99	103	99	103
600	2250	127	137	122	132	122	132
600	3750	141	150	136	144	136	144
600	7500	155	150	149	144	149	144

1800	825	63	65	61	62	61	62
1800	1125	69	73	67	70	67	70
1800	2250	86	94	82	91	82	91
1800	3750	94	107	90	103	90	103
1800	7500	103	116	99	111	99	111

AKYAPAK

AKBEND